



Industrie Service

Welding Certificate

TÜV SÜD-01076.2023.001

in accordance with EN 1090-1, table B.1, its hereby declared:
 The manufacturer has produced evidence that he fulfills the requirements of the European standard EN 1090-2 for execution of structural steel components

Manufacturer	Sommer & Straßburger GmbH & Co.KG	
	Gewerbestr. 32 75015 Bretten GERMANY	
Technical specification	EN 1090-2:2018	
Execution class(es)	EXC2 according to EN 1090-2	
Welding Process(es) <small>(Reference no. acc. to DIN EN ISO 4063)</small>	135 - Metal active gas welding 141 - TIG gas tungsten arc welding	
Material Group	8.1 according to CEN ISO/TR 15608 and EN 1090-2, table 4	
Responsible Welding Coordinator <small>(Title, Surname, Name, Qualification, Date of birth)</small>	Marcus Argast, IWS	born on: 20.09.1974
Substitute <small>(Title, Surname, Name, Qualification, Date of birth)</small>	David Oraschewski, IWT	born on: 18.11.1993
Confirmation	All provisions concerning welding as described in the above mentioned technical specification(s) were applied.	
Validity start	25.09.2023	
Period of validity	24.09.2024	
Remarks	see reverse	
Place and date of issue	Munich, 25.09.2023 Lauser/ME	

Certification Body
Material and Welding Technology



Mi. Ehr.

B.Eng. Ehrhardt
Deputy head of certification body



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